MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.5	±0.6	±0.8	±1.0	±1.2	±1.5	±2.0	±2.5

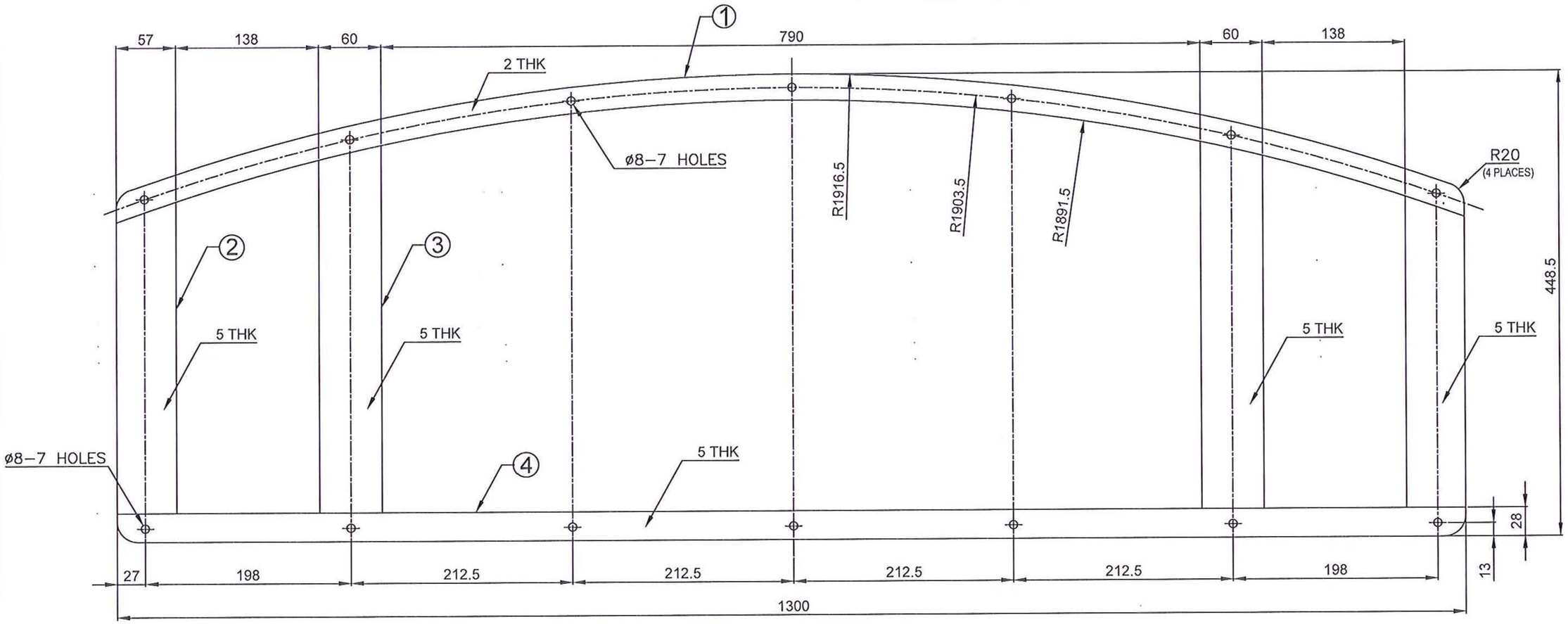
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

~~PROTO~~ / ~~PILOT~~ / PRODUCTION



4	909-22037-04	PACKING	1	5 mm
3	909-22037-03	PACKING	2	5 mm
2	909-22037-02	PACKING	2	5 mm
1	909-22037-01	PACKING	1	2 mm
SL No.	PART No.	DESCRIPTION	QTY	THICKNESS

⚠1 NOTE:-

1. RUBBER MATERIAL SHALL CONFIRM TO PTS DOC NO GR/TD/1776

SURFACE ROUGHNESS	GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
	VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
	SYMBOL	~	▽										

SI No.	QTY	PART No.	DESCRIPTION	SIZE	FIRE RETARDANT SILICON RUBBER-GREY
		DETAIL PARTS		MATERIAL	COMPANY.STD/IS.STD Wt(Kg)

ALT	CHANGE/ECN No.	DATE	BY	CKD	APP
⚠1	NOTE-1 MODIFIED ECN-90900458	26.6.15			

PRODUCT: DMRC BG METRO CARS

SURFACE TREATMENT

QTY	NEXT ASSY	MODEL
1	909-22035	T-CAR
1	909-22035	M-CAR

SCALE | SHEET OF | Wt(Kg)

REF DRG: EC05678-000

TITLE: PACKING

APPROVED	KRKR	27.4.11
CHECKED	HARI KUMAR	27.4.11
DRAWN	HARI KUMAR	27.4.11

BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075

DRG No. 909–22037 ALT ⚠1